

Date: Wednesday, 5/31/2006 1:55:19 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HANDLE
Job Number	: 27317		
Estimate Number	: 10077		
P.O. Number	: <i>PIA</i>	Part Number	: D31105
This Issue	: 5/31/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D3110 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 5/31/2006 Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 27081	Material	: <i>PIA</i>
Written By	: <i>[Signature]</i>	Due Date	: 6/7/2006
Checked & Approved By	: _____	Qty:	1 Um: Each
Comment	: Est. B: 04.02.25 Reformat NG		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: *1366**0206/05/31**①*

Description: HandlePossible Supplier: Adams Rite P/N: 4298

Certificate of Conformity is required

2.0

4298

HANDLE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Handle

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

*6/8/04**①*

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3110

06.06.08

5.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1-TAKE LOCK RING AND WASHERS OFF HANDLE AND PUT ASSIDE,DO NOT MISS-MATCH THEM

2-MACHINE AS PER FOLIO FA622 & DWG D3110

06/12/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/01/02

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 5/31/2006 1:55:19 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 27317

Part Number: D31105

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-DEBURR

En 06/12/28 x1

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

En 06/12/28 x1

7.0

QC8

SECOND CHECK



Comment: SECOND CHECK

En 06/12/28 1

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51407

Identify with p/n and b/n using fine point permanent ink marker.

DS 07/01/02 ①

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DS 07/01/02 ①

Job Completion



C20710402

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85297, USA · Phone: 480-497-6136 · Fax: 480-497-3568

Invoice : CA60803-2
Date : 08/03/2006 13:13:12
PO : 1366
Issued by : KAIZER HUSEIN

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO, TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.
ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.
ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number / Description	Qty	Condition
1	4298 HANDLE ASSY	1	NEW UNUSED SURPLUS


KAIZER HUSEIN

C.O.R.E. Aviation Services, Inc.

ID TAG



SID0012033

PART NUMBER:	4298
DESCRIPTION:	LOCK ASSY
CUST. PO:	1366
SO:	1366
SO ITEM#:	1
SERIAL:	
QTY:	1
COND:	NS
BIN LOCATION:	DART
NSN:	2540-01-253-9764